TFT DISPLAY SPECIFICATION



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RFF700A6-1IW-DAS

SPECIFICATION

CUSTOMER:

APPROVED BY	
PCB VERSION	
DATE	

FOR CUSTOMER USE ONLY

SALES BY	APPROVED BY	CHECKED BY	PREPARED BY

Release DATE:

TFT Display Inspection Specification: https://www.raystar-optronics.com/download/products.htm
Precaution in use of TFT module: https://www.raystar-optronics.com/download/declaration.htm

Revision History

VERSION	DATE	REVISED PAGE NO.	Note
0	2022/01/19		First issue

RAYSTAR OPTRONICS

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RAYSTAR OPTRONICS

1.Module Classification Information

R	F	F	70	0A6	-	1	I	W	-	D	A	S
1	2	3	4	5	-	6	7	8	-	9	10	11

Item	Description		
1	R：Raystar Optronics Inc.		
2	Display Type：F→TFT Type, J→ Custom TFT		
3	Solution: A: 128x160 B:320x234 C:320x240 D:480x234 E:480x272 F:800x480 G:640x480 H:1024x600 I:320x480 J:240x320 K:1280x800 L:240x400 M:1024x768 N:128x128 O:480x800 P:640x320 Q:800x600 S:480x128 T:800x320		
4	Display Size：7.0” TFT		
5	Version Code.		
6	Model Type: A：TFT LCD E：TFT+FR+CONTROL BOARD J：TFT+FR+A/D BOARD N：TFT+FR+A/D BOARD+CONTROL BOARD S：TFT+FR+POWER BOARD (DC TO DC) 1：TFT+CONTROL BOARD	6：TFT+FR H：TFT+D/V BOARD I：TFT+FR+D/V BOARD B：TFT+POWER BD	
7	Polarizer Type, Temperature range, View direction	I→Transmissive, W. T, 6:00 ; C→Transmissive, N. T, 6:00 L→Transmissive, W.T,12:00 ; F→Transmissive, N.T,12:00 Y→Transmissive,W.T, IPS TFT ; A→Transmissive, N.T, IPS TFT Z→Transmissive, W.T, O-TFT R→Transmissive, Super W.T, O-TFT N→Transmissive, Super W.T, 6:00; Q→Transmissive, Super W.T, 12:00 V→Transmissive, Super W.T, VA TFT	
8	Backlight	W：LED, White	H：LED, High Light White
		F：CCFL, White	
9	Driver Method	D: Digital A: Analog L：LVDS M:MIPI	
10	Interface	N：without control board A：8Bit B：16Bit S:SPI Interface R: RS232 U:USB I: I2C	
11	TS	N：Without TS S：resistive touch panel C：capacitive touch panel capacitive touch panel (G-F-F) G：capacitive touch panel(G-G)	

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2.Summary

TFT 7.0”is a TN transmissive type color active matrix TFT liquid crystal display that use amorphous silicon TFT as switching devices. This module is a composed of a TFT_LCD module, It is usually designed for industrial application and this module follows RoHs.

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3.General Specifications

- Size: 7.0 inch
- Dot Matrix: 800 x RGB x 480(TFT) dots
- Module dimension: 165.05(W) x 104.87(H) x 11.3 mm
- Active area: 152.4 x 91.44 mm
- Pixel pitch: 0.1905 x 0.1905 mm
- LCD type: TFT, Normally White, Transmissive
- View Direction: 12 o'clock
- Gray Scale Inversion Direction: 6 o'clock
- Controller IC: SSD1963
- TFT Interface: Digital 8080 family MPU
- Aspect Ratio: 16:9
- Backlight Type: LED,Normally White
- With /Without TP: With RTP
- Surface: Anti-Glare

Color tone slight changed by temperature and driving voltage.

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4.Interface

4.1. LCM PIN Definition

Pin	Symbol	Description	Remark
1	GND	Power Ground	
2	VDD	Power Supply : +3.3V	
3	NC	No connect	
4	D/C	Data/Command select	
5	WR	Write strobe signal	
6	RD	Read strobe signal	
7	DB0	Data bus	
8	DB1	Data bus	
9	DB2	Data bus	
10	DB3	Data bus	
11	DB4	Data bus	
12	DB5	Data bus	
13	DB6	Data bus	
14	DB7	Data bus	
15	CS	Chip select	
16	NC	No connect	
17	NC	No connect	
18	RST	Hardware reset	
19	NC	No connect	
20	NC	No connect	

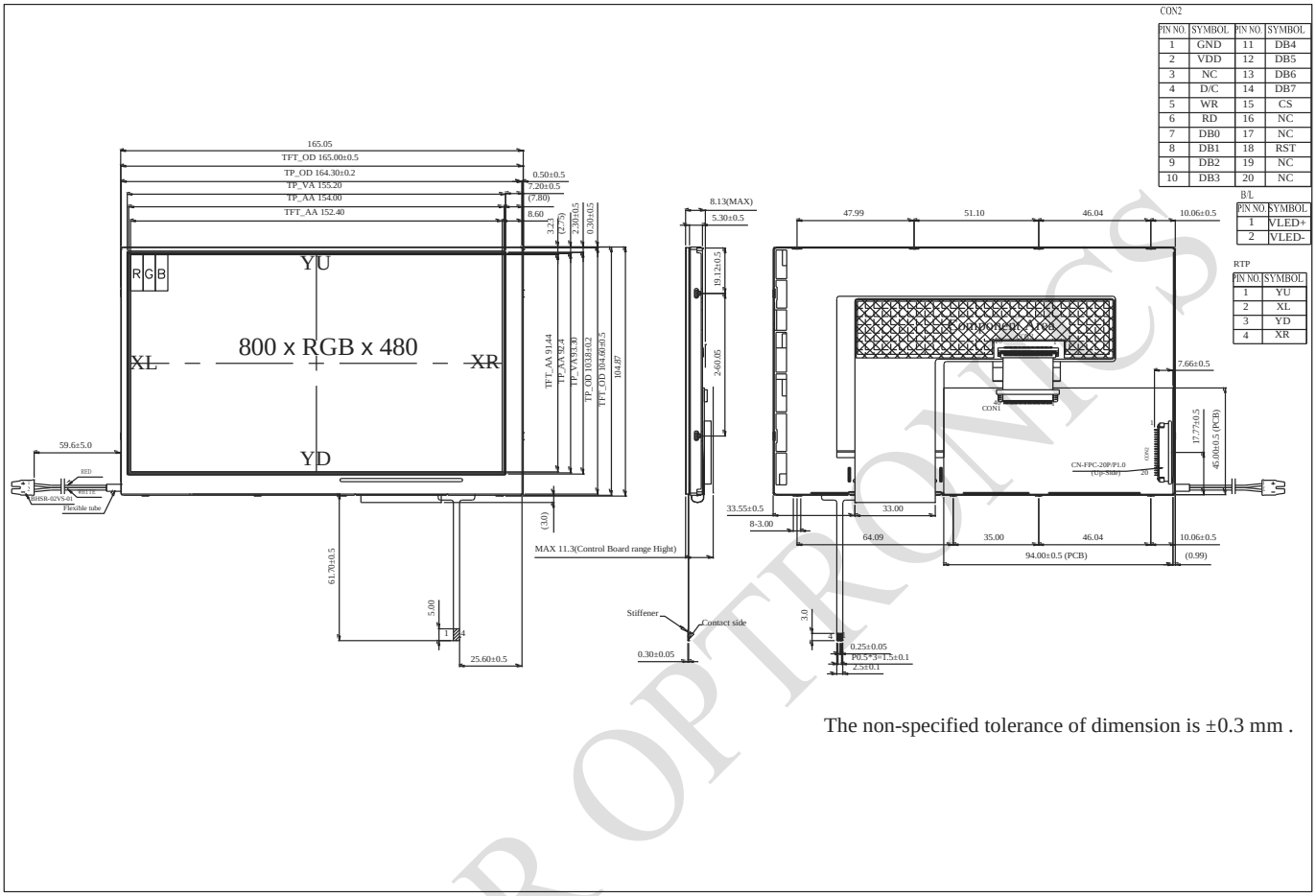
4.2. Backlight Driving Part

Pin No.	Symbol	Description
1	VLED+	Red, LED_ Anode
2	VLED-	White, LED_ Cathode

Note: BHSR-02VS-01 or equivalent.

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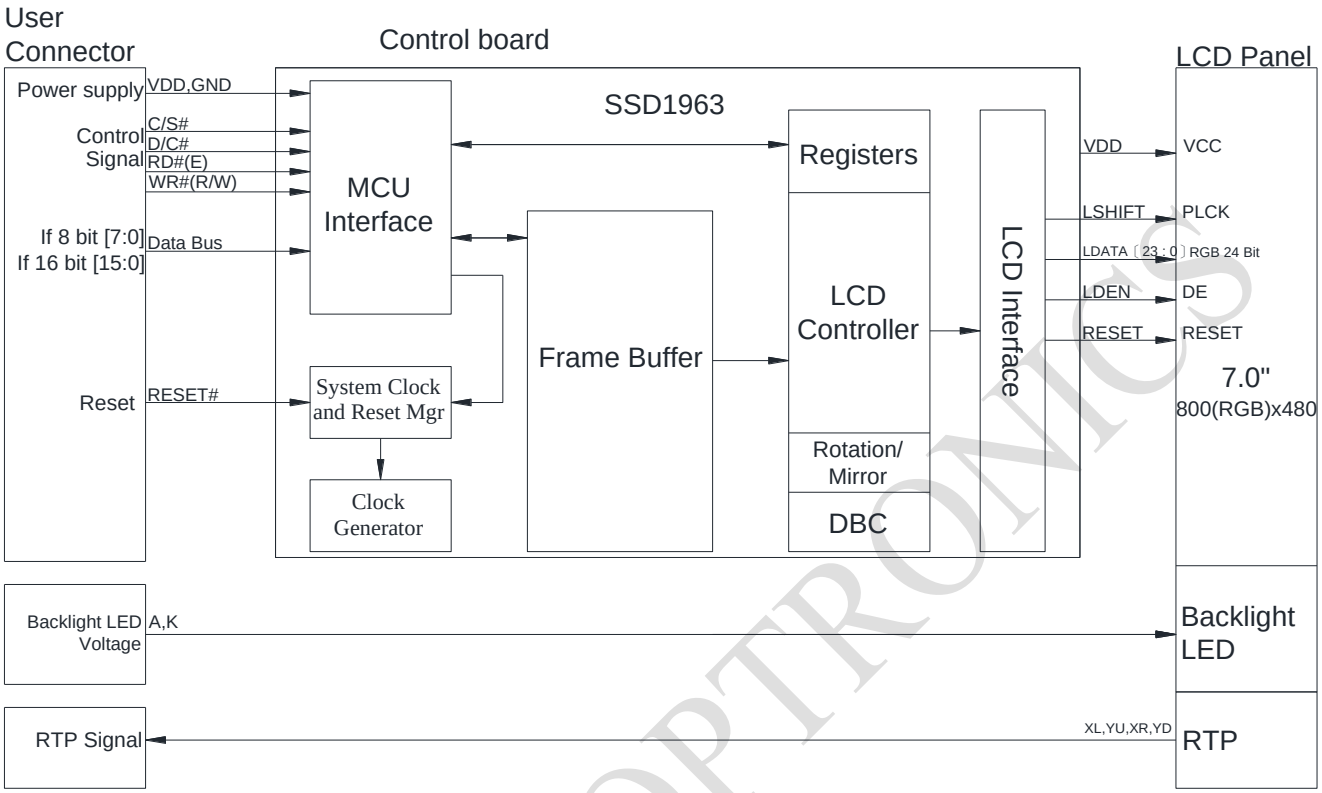
5.Contour Drawing



The non-specified tolerance of dimension is ±0.3 mm .

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6.Block Diagram



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7.Absolute Maximum Ratings

Item	Symbol	Min	Typ	Max	Unit
Operating Temperature	TOP	-20	—	+70	□
Storage Temperature	TST	-30	—	+80	□

Note: Device is subject to be damaged permanently if stresses beyond those absolute maximum ratings listed above

1. Temp. □60□, 90% RH MAX. Temp.＞60□, Absolute humidity shall be less than 90% RH at 60□

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8.Electrical Characteristics

8.1. Operating conditions:

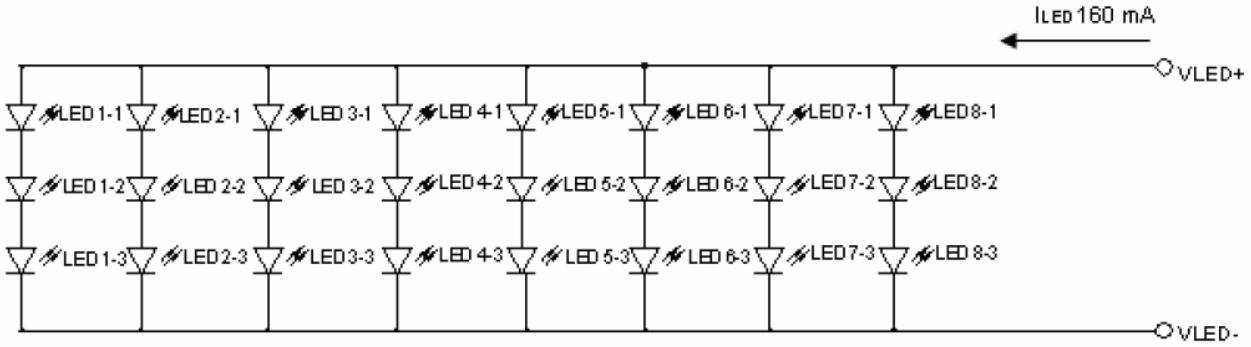
Item	Symbol	Min	Typ	Max	Unit
Supply Voltage For LCM	VDD	3.0	3.3	3.6	V
Supply Current For LCM	IDD	—	235	355	mA

Note 1 : This value is test for VDD=3.3V , Ta=25℃ only

8.2. LED driving conditions

Item	Symbol	Min	Typ	Max	Unit	Remark
LED current	-	-	160	-	mA	-
Power Consumption	VLED+=9.8V		1568	-	mW	-
LED voltage	VLED+	8.4	-	11	V	Note 1
LED Life Time	-	-	50,000	-	Hr	Note 2,3,4

Note 1 : There are 1 Groups LED



Note 2 : Ta = 25 ℃

Note 3 : Brightness to be decreased to 50% of the initial value

Note 4 : The single LED lamp case

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9.DC CHARATERISTICS

Parameter	Symbol	Rating			Unit	Condition
		Min	Typ	Max		
Low level input voltage	V_{IL}	0	-	0.3VDD	V	
High level input voltage	V_{IH}	0.7VDD	-	VDD	V	

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10.Interface timing

10.1. 8080 Mode

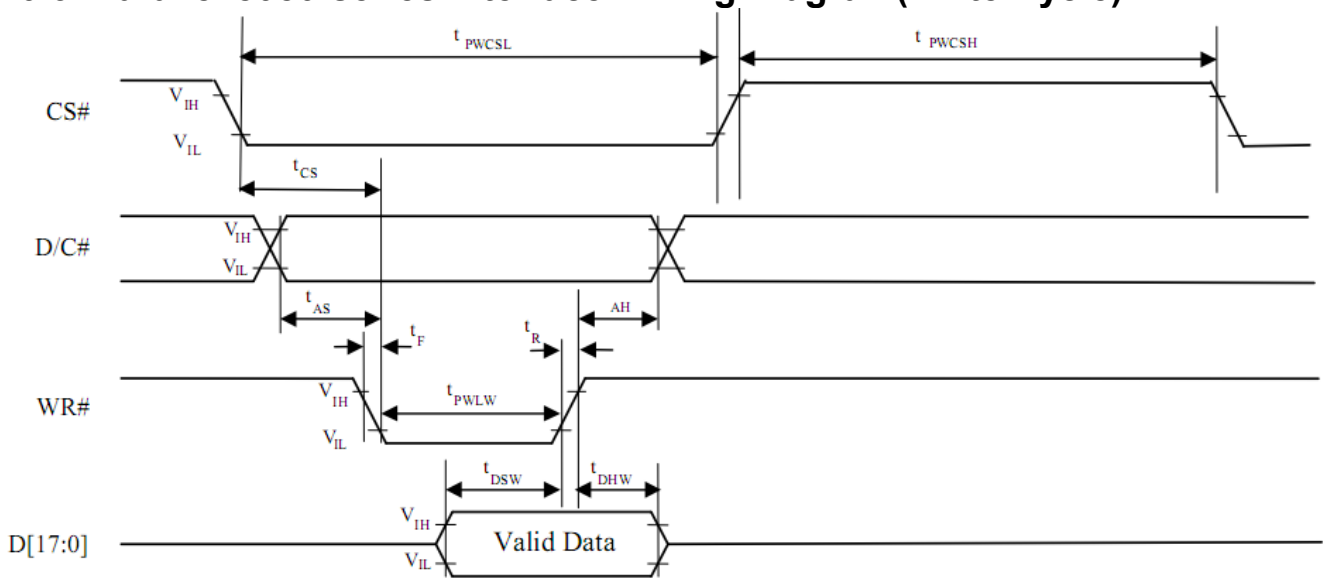
The 8080 mode MCU interface consist of CS#, D/C#, RD#, WR#, Data Bus. This interface use WR# to define a write cycle and RD# for read cycle. If the WR# goes low when the CS# signal is low, the data or command will be latched into the system at the rising edge of WR#. Similarly, the read cycle will start when RD# goes low and end at the rising edge of RD#.

10.2. 8080 Mode Write Cycle

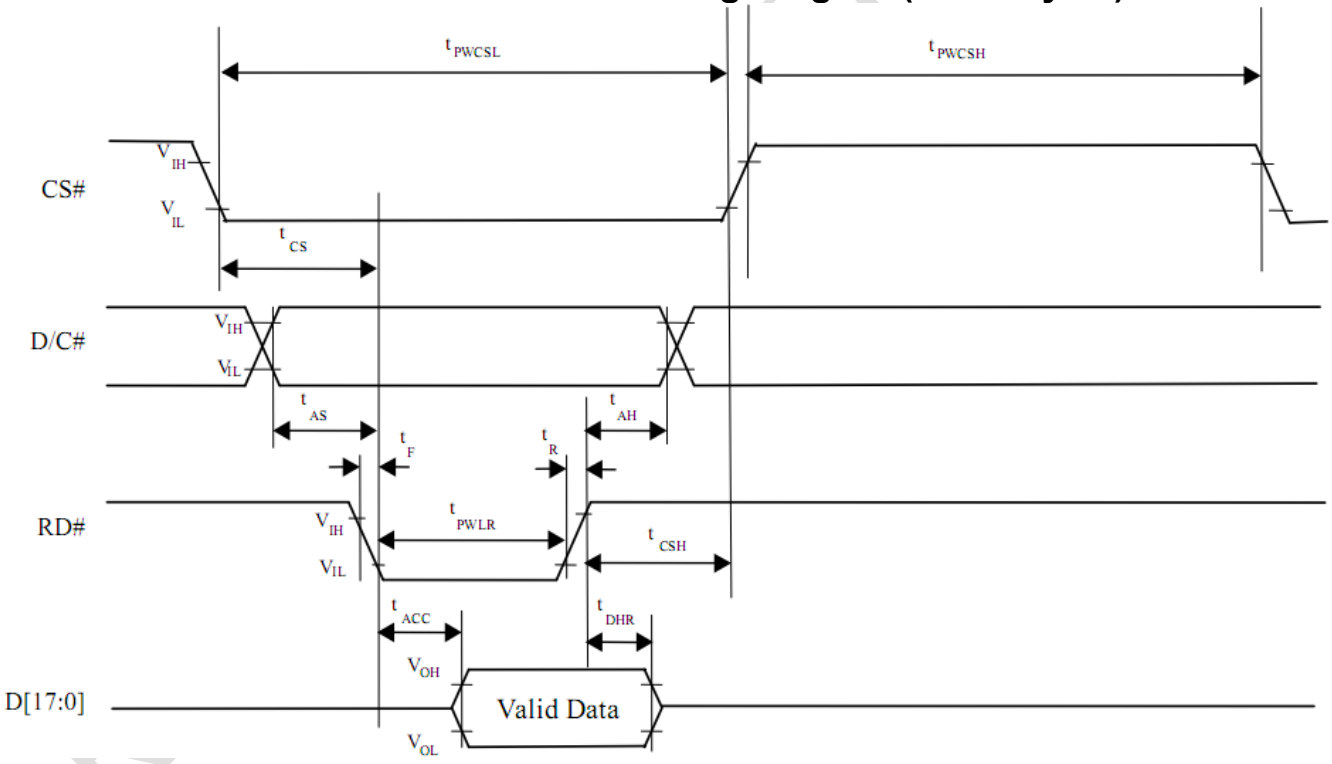
Symbol	Parameter	Min	Typ	Max	Unit
fMCLK	System Clock Frequency	1	-	110	MHz
tMCLK	System Clock Period	1/ fMCLK	-	-	ns
tPWCSH	Control Pulse High Width Write Read	13 30	1.5* tMCLK 3.5* tMCLK	-	ns
tPWCSL	Control Pulse Low Width Write (next write cycle) Write (next read cycle) Read	13 80 80	1.5* tMCLK 9* tMCLK 9* tMCLK	-	ns
tAS	Address Setup Time	1	-	-	ns
tAH	Address Hold Time	2	-	-	ns
tDSW	Write Data Setup Time	4			ns
tDHW	Write Data Hold Time	1	-	-	ns
tPWLW	Write Low Time	12			ns
tDHR	Read Data Hold Time	1	-	-	ns
tACC	Access Time	32			ns
tPWLR	Read Low Time	36	-	-	ns
tR	Rise Time	-		0.5	ns
tF	Fall Time	-	-	0.5	ns
tCS	Chip select setup time	2		-	ns
tCSH	Chip select hold time to read signal	3	-	-	ns

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10.3. Parallel 8080-series Interface Timing Diagram(Write Cycle)



10.4. Parallel 8080-series Interface Timing Diagram(Read Cycle)



10.5. Pixel Data Format

Interface	Cycle	D[15]	D[14]	D[13]	D[12]	D[11]	D[10]	D[9]	D[8]	D[7]	D[6]	D[5]	D[4]	D[3]	D[2]	D[1]	D[0]
16 bits (565 format)	1st	R5	R4	R3	R2	R1	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1
16 bits	1st	R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0
	2nd	B7	B6	B5	B4	B3	B2	B1	B0	R7	R6	R5	R4	R3	R2	R1	R0
	3rd	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
8 bits	1st									R7	R6	R5	R4	R3	R2	R1	R0
	2nd									G7	G6	G5	G4	G3	G2	G1	G0
	3rd									B7	B6	B5	B4	B3	B2	B1	B0

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11.Optical Characteristics

TFT LCD characteristic

Item		Symbol	Condition.	Min	Typ.	Max.	Unit	Remark
Response time		Tr	θ=0°、Φ=0°	-	5	10	.ms	Note 3
		Tf		-	11	16	.ms	
Contrast ratio		CR	At optimized viewing angle	250	400	-	-	Note 4
Color Chromaticity	White	Wx	θ=0°、Φ=0	0.26	0.31	0.36		Note 2,6,7
		Wy		0.28	0.33	0.38		
Viewing angle (Gray Scale Inversion Direction)	Hor.	ΘR	CR≧10	65	70	-	Deg.	Note 1
		ΘL		65	70	-		
	Ver.	ΦT		55	60	-		
		ΦB		55	60	-		
Brightness		-	-	200	300	-	cd/m2	Center of display
Uniformity		(U)	-	70	-	-	%	Note 5

Ta=25±2℃, ILED = 160mA

Note 1: Definition of viewing angle range

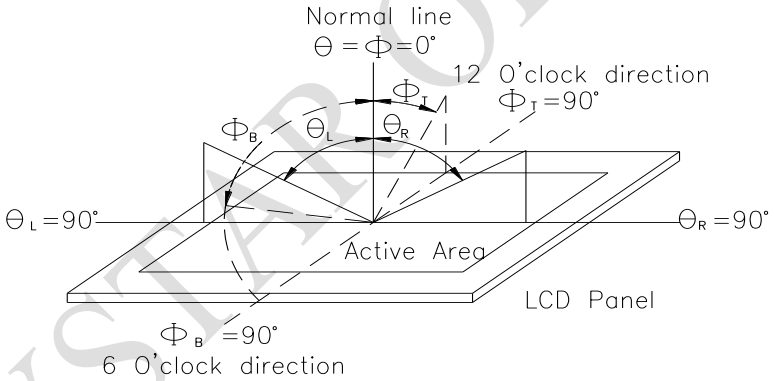


Fig.11.1. Definition of viewing angle

Note 2: Test equipment setup:

After stabilizing and leaving the panel alone at a driven temperature for 10 minutes, the measurement should be executed. Measurement should be executed in a stable, windless, and dark room. Optical specifications are measured by Topcon BM-7orBM-5 luminance meter 1.0° field of view at a distance of 50cm and normal direction.

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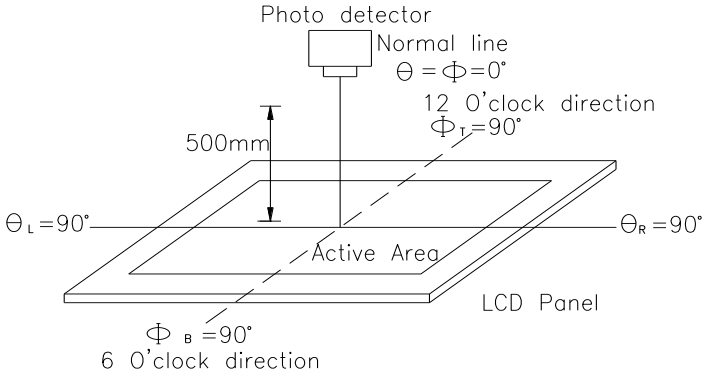
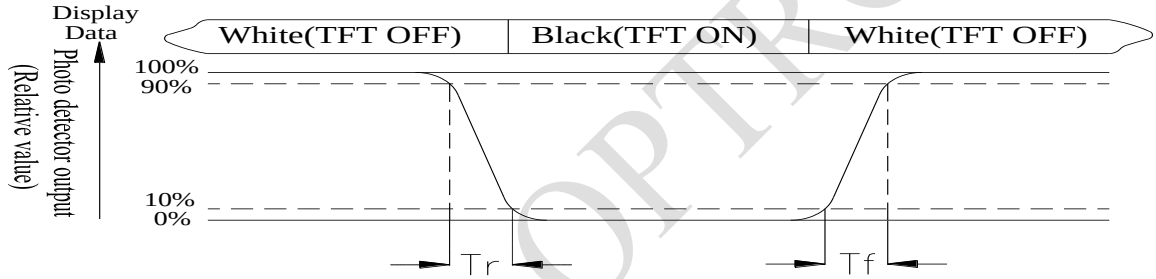


Fig. 11.2. Optical measurement system setup

Note 3: Definition of Response time:
The response time is defined as the LCD optical switching time interval between “White” state and “Black” state. Rise time, Tr, is the time between photo detector output intensity changed from 90%to 10%. And fall time, Tf, is the time between photo detector output intensity changed from 10%to 90%



Note 4: Definition of contrast ratio:
The contrast ratio is defined as the following expression.

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD on the "White" state}}{\text{Luminance measured when LCD on the "Black" state}}$$

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Note 5: Definition of Luminance Uniformity
Active area is divided into 9 measuring areas (reference the picture in below). Every measuring point is placed at the center of each measuring area.
Luminance Uniformity (U) = Lmin/Lmax x100%
L = Active area length
W = Active area width

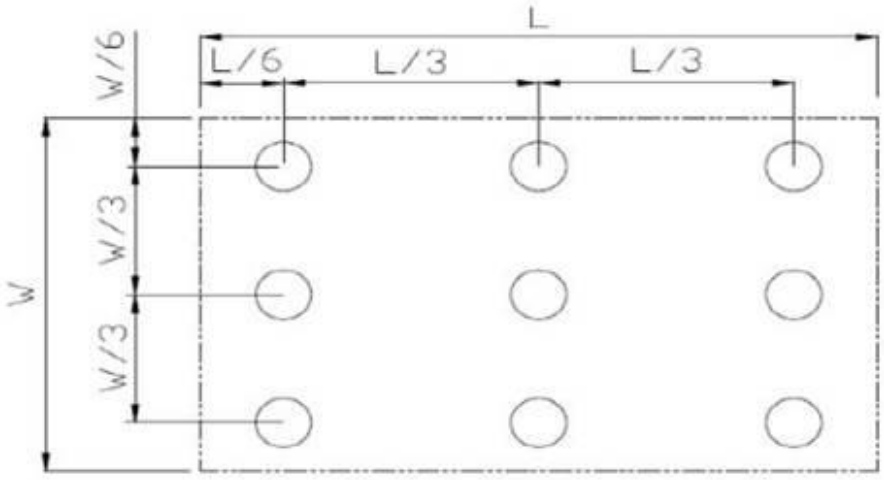


Fig11.3. Definition of uniformity

Note 6: Definition of color chromaticity (CIE 1931)
Color coordinates measured at the center point of LCD

Note 7: Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

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12.Reliability

Content of Reliability Test (Wide temperature, -20□~70□)

Environmental Test			
Test Item	**Content of Test**	**Test Condition**	**Note**
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80□ 200hrs	2
Low Temperature storage	Endurance test applying the low storage temperature for a long time.	-30□ 200hrs	1,2
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70□ 200hrs	——
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20□ 200hrs	1
High Temperature/ Humidity Operation	The module should be allowed to stand at 60□,90%RH max	60□,90%RH 96hrs	1,2
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation -20□ 25□ 70□ 30min 5min 30min 1 cycle	-20□/70□ 10 cycles	——
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude : 1.5mm Vibration Frequency : 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=±600V(contact) ,±800v(air), RS=330Ω CS=150pF 10 times	——

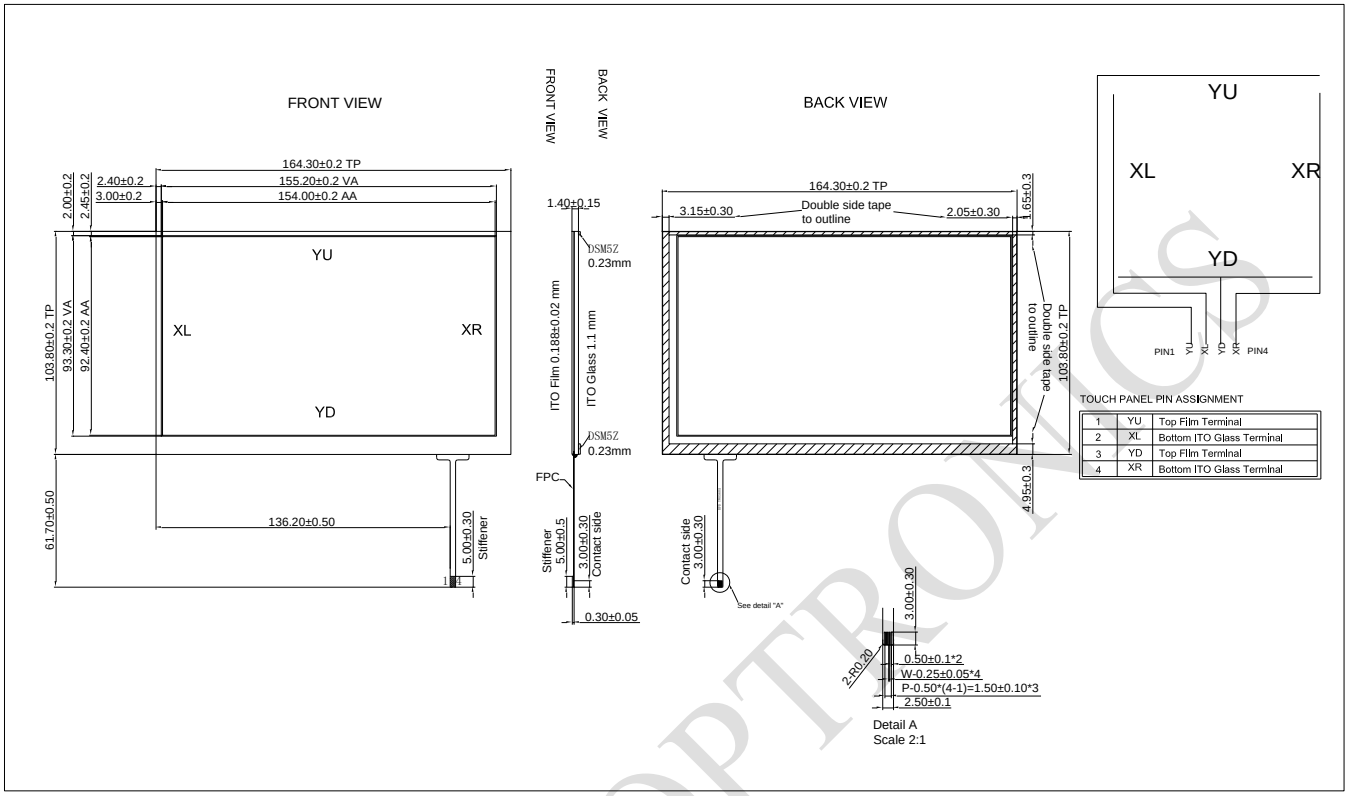
Note1: No dew condensation to be observed.

Note2: The function test shall be conducted after 4 hours storage at the normal Temperature and humidity after remove from the test chamber.

Note3: The packing have to including into the vibration testing.

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13.Touch Panel Information



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Resistance Touch Panel General Specifications

Item	Description
Driving condition	DC5V
Operating force	60~150g
Linearity max	≤±1.5%
Insulating resistance	＞20MΩ，25V(DC)
Light transparence	70%
Structure type	ITO Film/ITO Glass(F/G)
Surface Hardness	3H typ
Pen Hitting Durability (with the silicon rubber)	＞1000,000 times
X resistance	200~1200Ω
Y resistance	100~800Ω

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14.Initial Code For Reference

```
void Initial_code()
{
        Write_Command(0x01);
        Delay_ms(10);
        Write_Command(0xe0);
        Write_Parameter(0x01);
        Delay_ms(5);
        Write_Command(0xe0);
        Write_Parameter(0x03);
        Delay_ms(5);

        Write_Command(0xb0);
        Write_Parameter(0x08);
        Write_Parameter(0x80);
        Write_Parameter(0x03);
        Write_Parameter(0x1f);
        Write_Parameter(0x01);
        Write_Parameter(0xdf);
        Write_Parameter(0x00);

        Write_Command(0xf0);
        Write_Parameter(0x00);
        Write_Command(0x3a);
        Write_Parameter(0x60);

        Write_Command(0xe2);
        Write_Parameter(0x1d);
        Write_Parameter(0x02);
        Write_Parameter(0x54);

        Write_Command(0xe6);
        Write_Parameter(0x04);
        Write_Parameter(0x6f);
        Write_Parameter(0x47);

        Write_Command(0xb4);
        Write_Parameter(0x04);
        Write_Parameter(0x20);
        Write_Parameter(0x01);
        Write_Parameter(0x00);
        Write_Parameter(0x00);
        Write_Parameter(0x00);
        Write_Parameter(0x00);
        Write_Parameter(0x00);

        Write_Command(0xb6);
        Write_Parameter(0x02);
```

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```
        Write_Parameter(0x0d);
        Write_Parameter(0x00);
        Write_Parameter(0x2d);
        Write_Parameter(0x00);
        Write_Parameter(0x00);
        Write_Parameter(0x00);

        Write_Command(0x2a);
        Write_Parameter(0x00);
        Write_Parameter(0x00);
        Write_Parameter(0x03);
        Write_Parameter(0x1f);

        Write_Command(0x2b);
        Write_Parameter(0x00);
        Write_Parameter(0x00);
        Write_Parameter(0x01);
        Write_Parameter(0xdf);

        Write_Command(0x29);
        Write_Command(0x2c);
}
```

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LCM Sample Estimate Feedback Sheet		
Module Number：_____		
1、Panel Specification：		
1. Panel Type：	□ Pass	□ NG ,_____
2. View Direction：	□ Pass	□ NG ,_____
3. Numbers of Dots：	□ Pass	□ NG ,_____
4. View Area：	□ Pass	□ NG ,_____
5. Active Area：	□ Pass	□ NG ,_____
6.Operating Temperature：	□ Pass	□ NG ,_____
7.Storage Temperature：	□ Pass	□ NG ,_____
8.Others：_____		
2、Mechanical Specification：		
1. PCB Size：	□ Pass	□ NG ,_____
2.Frame Size：	□ Pass	□ NG ,_____
3.Materal of Frame：	□ Pass	□ NG ,_____
4.Connector Position：	□ Pass	□ NG ,_____
5.Fix Hole Position：	□ Pass	□ NG ,_____
6.Backlight Position：	□ Pass	□ NG ,_____
7. Thickness of PCB：	□ Pass	□ NG ,_____
8. Height of Frame to PCB：	□ Pass	□ NG ,_____
9.Height of Module：	□ Pass	□ NG ,_____
10.Others：	□ Pass	□ NG ,_____
3、Relative Hole Size：		
1.Pitch of Connector：	□ Pass	□ NG ,_____
2.Hole size of Connector：	□ Pass	□ NG ,_____
3.Mounting Hole size：	□ Pass	□ NG ,_____
4.Mounting Hole Type：	□ Pass	□ NG ,_____
5.Others：	□ Pass	□ NG ,_____
4、Backlight Specification：		
1.B/L Type：	□ Pass	□ NG ,_____
2.B/L Color：	□ Pass	□ NG ,_____
3.B/L Driving Voltage (Reference for LED Type)：□ Pass □ NG ,_____		
4.B/L Driving Current：	□ Pass	□ NG ,_____
5.Brightness of B/L：	□ Pass	□ NG ,_____
6.B/L Solder Method：	□ Pass	□ NG ,_____
7.Others：	□ Pass	□ NG ,_____

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Module Number：_____		
5、Electronic Characteristics of Module：		
1.Input Voltage：	□ Pass	□ NG ,_____
2.Supply Current：	□ Pass	□ NG ,_____
3.Driving Voltage for LCD：	□ Pass	□ NG ,_____
4.Contrast for LCD：	□ Pass	□ NG ,_____
5.B/L Driving Method：	□ Pass	□ NG ,_____
6.Negative Voltage Output：	□ Pass	□ NG ,_____
7.Interface Function：	□ Pass	□ NG ,_____
8.LCD Uniformity：	□ Pass	□ NG ,_____
9.ESD test：	□ Pass	□ NG ,_____
10.Others：	□ Pass	□ NG ,_____

6、Summary：

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Sales signature：_____

Customer Signature：_____ **Date**：__/__/__